Are you, too, looking for new ways and worthwhile opportunities to increase your competitiveness in the marketplace? As an entrepreneur, you’re far better off securing your own real growth by increasing manufacturing productivity. You can increase your profits and reduce the costs of turning, milling, and drilling operations, for example. We can supply you with the patent recipe to achieve these objectives:

**it is called SINUMERIK® 810D – and it’s extremely compact and simply a digital dream!**

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**A real innovation which demonstrates our system competence**

We have packed a lot of innovative technology into the SINUMERIK 810D: a digital manufacturing control with NC, PLC, and digital 5- or 6-axis closed-loop control on board. Add to this a power section box with three integrated power sections, for example for one spindle and two axes. Or there’s an optional CCU box with two power sections available. The box can be cooled either internally or externally. And all this is packed into a compact housing that’s just 150 mm wide.

**World champion – ASIC Superstar. Setting the pace for turning, milling, and drilling in the future**

A CNC and drive control have been implemented on the same board as inseparable partners at the digital level. To spell it out: there is simply no drive interface on the SINUMERIK 810D! This is achieved through maximum and consistent integration on a multilayer board. The entire control hard- and software is located on ASICs. These control up to 6 axes superbly. Or even 4 axes and two spindles – whatever your requirement. In addition to our standard motors, the synchronous spindles, linear motors, and torque motors from our product range can be operated.

**Welcome to the digital system:**

Simply digital – that’s our motto. Operation and programming have never been this easy. We have made turning, milling, and drilling fast, accurate, and economical. Take a power supply module, add on one or two additional power sections from the SIMODRIVE® 611 range, take two axis expansion modules and already you are fully equipped to get the most from your machine tools.

Compact and integrated
Because we have packaged the drive control and the numerical control on the same board, thereby dispensing with the drive interface, you benefit from compact, standardized technology. This, and full access to the modular range of SINUMERIK components, provides an optimum mix. It is precisely this advantage that sets the digital 810D apart from its competitors. And the same applies to the operator control and programming of the hardware and software components.

Here, the user can comfortably access the system pool of the time-proven SINUMERIK 840D, for instance. So if the existing maximum number of 6 axes should prove insufficient, all you have to do is change to the modular 840D system. This is an elegant solution to the problem, because the operator control and programming units and the interfaces are exactly the same.

Integrated in the automation network of tomorrow: the SIMATIC S7 modules
The integrated PLC is based entirely on the world standard of the SIMATIC® S7 modules. This provides you with a high degree of hardware integration and PLC performance. And gives you perfectly matched automation solutions for your machine tools.

For top performances: SINUMERIK 810D powerline
If you’re after even more performance, you get what you’re looking for with the SINUMERIK 810D powerline. This latest innovation comprises a double act: new HMI plus powerful CCU 3. A high-speed NC, a more powerful PLC, and the new drive ASICs for the 6-axis control onboard ensure shorter cycle times in the CCU 3 and thus higher productivity of your machine. Our compact 1FE synchronous spindles or our highly dynamic 1FN linear motors can also be operated.

Exclusive standard features included – complete and ready to start!
Our compact digital SINUMERIK 810D package has everything that other control manufacturers can only dream of. And these capabilities are already included in the standard package and do not involve surcharges. We are talking here about a solid base of production-related functions that you’ll go a long way to find in other compact controls. Here are a few examples.

Smoothed acceleration with jerk limitation is a standard function that noticeably reduces wear on mechanical parts and optimizes travel response. This adds a good few years to the service life of your machine, taking the pressure off your investment budget. In addition, the look-ahead feature, which makes a high-speed control out of a compact control.

The contouring mode with programmed corner rounding helps you to navigate corners faster during milling. This is a real time-saving factor in your NC production.

Or get to know FIFO, the dynamic preprocessing buffer. This feature increases the rate of program execution. And time is money when it comes to production.
Easy entry to the CNC world: ShopMill, ShopTurn, and ManualTurn.

The FRAME concept is a major example of a special set of functions included in the standard on-board configuration of our digital high-flyer. These features allow movements to be defined in Cartesian space for free, combined transformations, i.e. for relocating, rotating, scaling, and mirroring of coordinate systems. When used in conjunction with swivel tools, FRAME makes the programming of even complex parts considerably easier.

A range of further standard functions on the digital 810D makes the production life of your NC machine much easier.

A taste of our NC software options

When it comes to software options in the SINUMERIK 810D, a wide range of outstanding features is waiting to give you the competitive edge you’ve been looking for.

For example complete tool management, spline interpolation with A, B, C splines and polynomial interpolation up to the 5th degree ensure smooth transitions while compressor functions increase the speed of the SINUMERIK 810D/810DE. This is, of course, supplemented by temperature compensation for maintaining the exactness of the parts at different temperatures. Last but not least, technological cycles are also available for drilling, milling, and turning as well as the retrace function for plasma arc and water jet cutting.

SINUMERIK 810D implemented in handling

SINUMERIK 810D is particularly suited for handling tasks. For communication with a control system or distributed I/O you can use an internal PROFIBUS-DP interface. Thus the simple exchange of PLC data is guaranteed.

The optimum unit for handling and teaching tasks is the SINUMERIK HT6 handheld terminal.

Even for grinding, your digital 810D has everything you need

For example, it provides oscillation functions which are asynchronous, modal, and non-modal. It also supports multiple feeds in one block, tangential control, and an inclined axis.

But that’s not all: speed is one of the strengths of the digital 810D. High-speed CNC inputs are provided with NCU terminal expansion. This is combined with high-speed CNC input/output functions such as variable feed in a block, program jumps, and axis-specific deletion of the residual path.

Finally, two further beneficial features are also included in the standard configuration of the 810D: a workpiece-oriented actual value system and grinding-specific tool compensation with grinding wheel peripheral speed.

Easy entry to the CNC world: ShopMill, ShopTurn, and ManualTurn.

To be a successful job shopper today, you need to offer more than just precisely-manufactured workpieces. Other persuasive arguments you need up your sleeve are flexibility and price credibility. That is precisely what ShopMill, ShopTurn, and ManualTurn, the shopfloor-oriented interfaces for SINUMERIK 810D, give you.

You save so much overhead on programming, operation, and tool and workpiece setup that you have greater flexibility when reacting to a wide variety of complex jobs.

You can greatly shorten lead time from the drawing to the workpiece. Even with very small batches.
SINUMERIK 810D –
a Perfect System from A–Z
Performance Data for the SINUMERIK 810D/DE

System configuration:
- Operator control components
- SINUMERIK 810D integrated in SIMODRIVE packaging
- Compact 32-bit microprocessor CNC continuous-path control
  - SIMATIC S7 CPU
  - Up to 6 digital SIMODRIVE 611 drive controls
  - 2 or 3 SIMODRIVE power sections
- Add SIMODRIVE 611 power supply modules and power modules, if required, for a complete system
- 1FK6, 1FT6, 1PH, 1FN, 1FE, and 1FW motors
- SINUMERIK 64E/32A simple I/O module
- SIMATIC S7 I/O modules in S7-300 design and PROFIBUS I/O

Control design:
The control is packaged in a 150-mm-wide SIMODRIVE 611 housing and consists of two components: the CCU module (Compact Control Unit) and the CCU power section box. A range of intelligent, external operator panels for a wide variety of operator requirements complete the control system line-up. The SINUMERIK HT6 extends the area of application of the operator elements for handling.

Functionality:
- Drilling, milling, turning, grinding technologies
- Handling
- Retrace
- Compact digital overall solution thanks to integrated SIMODRIVE 611 power sections, digital drive control, SIMATIC S7 PLC, to be completed with SIMODRIVE 611D modules
- Feed and rapid traverse: 0.001 mm/min to 999 m/min
- Infinitely rotating rotary axes
- 2D+2 helical interpolation
- Spindle package with comprehensive functionality, including various thread-cutting functions, variable pulse evaluation, oriented spindle stop
- Smoothed acceleration
- Fanry
- Coupled axes motion
- Programmable acceleration
- NURBS universal interpolator
- Spline interpolation
- Polynomial interpolation up to the 5th degree
- Master value coupling and cam interpolation
- Involute interpolation
- Axis and spindle movements from synchronous actions
- Operating mode independent actions (ASUPS)
- Evaluation of internal drive variables
- Coordinate transformation and inclined machining with FRAME
- Cartesian PTP travel
- 6 on-board measuring circuits

Direct/indirect measurement system switchover for high precision and high-speed positioning
- Comprehensive motion control for high-speed machining with look-ahead function and dynamic feed-forward control
- Follow-up mode
- Additional second channel
- Axis/spindle exchange
- Limit switch signals/cam switching
- Continuous dressing
- Time-reciprocal feed

Operating modes:
- AUTOMATIC
- JOG (set-up)
- TEACH-IN (interactive program development with machine)
- MDA (execute manual input block)
- The operating modes are supported by machine functions:
  - PRESET for setting a new coordinate reference point
  - Simultaneous traversing of axes with up to 2 handwheels
  - Overstore of machine functions in set-up and AUTOMATIC mode
  - Program selection via directory
- Automatic teach-in via handheld terminal SINUMERIK HT6

Contours and compensations:
- Contour violation prediction system
- Configurable number of intermediate blocks for tool radius compensation
- Tool radius compensation with approach and retraction strategies and intersection point calculation
- Interpolatory spindle pitch and measurement system error compensation
- Backlash compensation
- Quadrant error compensation
- Quadrant error compensation, automatic
- Electronic counterweight
- Acceleration-dependent feed-forward control
- Temperature compensation
- Multi-dimensional sag compensation

Safety functions:
- Safety routines continuously active for measurement circuits, excess temperature, battery, voltage, memory, limit switches, fan monitoring, EPROM
- Working area limitation
- Two software limit switches
- Contour monitoring
- Spindle monitoring
- Diagnostic functions for interface, PLC, and NC with plain text display on screen
Would you like more information about the SINUMERIK 810D? Upon request we will gladly send you further information free of charge.
Everything a machine needs: digital control for tomorrow’s world markets

Wherever your NC machines operate, the 810D fully equips you for all your tasks. Think of China and Korea, for example, where only low-cost, high-performance machines with high-quality controls have a chance in the marketplace. Even there, the SINUMERIK 810D masters the pictographic languages in its user interface. We can already provide you with simplified Chinese and Korean languages.

Not only that, but a simple keystroke suffices to change the user interface from an Asiatic pictographic language to a European language. You can choose between English, French, Italian, Spanish, or German.

For HMI and programming you have, for example, the option of a 310-mm slimline OP 010S operator panel with a color TFT display – ideal where space is at a premium.

The digital 810D – simply brilliant! A perfect system from application to service

Servicing is also an important consideration with applications all over the world. In practice this means you won’t find any complex wiring in the digital 810D. If servicing is required, you simply replace the board – and your NC is ready to run again. So you can forget long downtimes.

And where there are no conductors, faults are unlikely to occur anyway. In other words, our 810D enjoys a really good reputation for reliability.

Simplicity is the key

The new digital 810D is a universal genius for your NC machine. Regardless of whether you are using a digital system for the first time or replacing a control from another manufacturer. The main thing is, you will be simply digital tomorrow!